sow	throw	owl	grow	how	low
town					chow
down		now	row	Wow!	elbow
Pow!		crown			
know		yellow	show	brow	blow
clown					COW
crow		frown	VOW	gown	bow
brown		tow	-	Tura Ca	
snow		glow	Two Sounds for o-w		
plow		mow]	Foundations for Literacy
pillow	shadow	slow			Tor Literacy